

Introduction

TNF α blocker biopharmaceuticals represent an important and successful class of protein drugs used in the treatment of several autoimmune diseases, including rheumatoid arthritis, psoriasis and Crohn's disease. This success is driving the discovery of new versions of these protein drugs, new indications, and biosimilars development due to the fact that some of these drugs will soon lose patent protection.

Bioassays are indispensable tools in biopharmaceutical drug development and commercialization. They are used to quantify biological activity and stability of drugs or drug candidates. The automation of these assays can serve to create an accurate, robust process which can allow the researcher to perform other more important functions. Precision and accuracy of the automated bioassay are all-important in both drug discovery and development, and in manufactured biopharmaceutical lot release.

Here we demonstrate the automation of a 96-well homogeneous bioluminescent TNF α blocker bioassay based on quantification of caspase 3 activity. The bioassay can be performed in a single day, and uses single-use, frozen U937 (human) cells which exhibit rapid response to TNF α . A simple, yet robust liquid handler was used to automate the assay steps of antibody titration and of cell and reagent dispensing.

Part of bioassay development includes analysis of assay ruggedness, in which the influence of external factors on test results is measured. The study described here includes plate uniformity, as well as anti-TNF α blocker antibody titration tests. Variables included microplate used, run-to-run variability, as well as a comparison between manual and automated processing. Assessment of ruggedness was based on (a) variability around RLUs obtained in plate uniformity tests using a single dose of TNF α blocker antibody, and (b) variability of EC₅₀ and assay window obtained between runs of full dose-response titrations of TNF α blocker antibody.

BioTek Instrumentation

BioTek Liquid Handling



Figure 2 – The Precision™ Microplate Pipetting System combines an 8-channel pipetting head and an 8-channel bulk reagent dispenser in one instrument. The instrument was used to dispense U937 cells, serially titrate antibody across a 96-well PP plate, transfer samples from plate to plate, as well as for TNF α and reagent dispensing.

BioTek Detection



Figure 3 – The Synergy™ MX is a monochromator-based multi-mode microplate reader. A dedicated luminescence detection system is used to quantify the luminescent signal from each assay well.

TNF α Blocker Bioassay

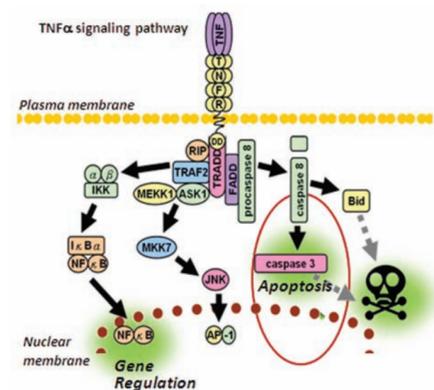


Figure 1 – The TNF α signaling pathway leads to multiple endpoints, including Nf κ B gene regulation, apoptosis induction, and cell death. The bioassay referenced here monitors caspase 3 activity.

Plate Uniformity Test (continued)

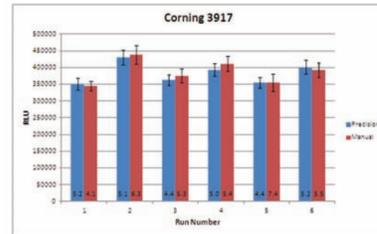
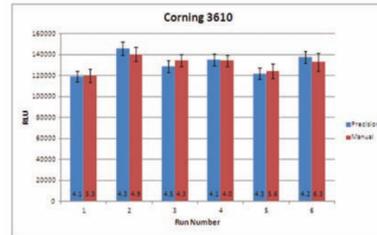
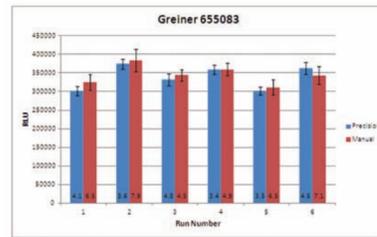


Figure 4 – Manual and automated plate uniformity results. Average \pm SD data is shown for the three plates included with each individual performance of the test. Numbers at the bottom of each bar represent the %CV values computed from each average and standard deviation.

Run	1	2	3	4	5	6	7	8	9	10	11	12
A	441048	439704	421914	446913	489254	455811	447505	433134	427363	438564	427145	417371
B	459431	461054	474226	419114	448299	439205	508035	477165	425455	438075	450149	456502
C	418362	434133	443041	427477	421436	435209	406134	432323	430051	457139	418846	429093
D	425203	437036	433370	442502	404132	398441	409841	429629	441264	456774	422376	440740
E	408408	437393	448156	435923	410799	413219	411856	403454	406959	415580	422578	418228
F	420103	408224	416089	431084	406970	396831	399980	417710	444812	403141	420790	382893
G	466490	471575	424283	456468	443537	421985	400051	430466	416227	424386	409028	404627
H	444116	442215	456037	459408	448424	438641	438864	391796	411733	414133	422140	434062

Run	1	2	3	4	5	6	7	8	9	10	11	12
A	445312	480512	444476	489631	463837	493797	492760	469523	466141	465180	476467	521906
B	465043	456564	419927	442783	479983	457423	488568	455121	445701	462057	461851	462265
C	471002	448043	450013	444196	441080	457957	450164	445100	450975	462010	439882	465280
D	422133	431628	435848	450261	419442	435510	405078	401394	436045	422031	395072	438910
E	428545	423633	414050	423123	417701	411338	402971	410941	411247	449579	416757	472892
F	469962	456218	429084	423300	427396	433488	416109	443367	431385	441800	444861	466985
G	423581	413620	389795	433382	412383	435906	411318	388255	397885	415865	429520	438712
H	419741	390193	389531	405759	427120	438818	408408	399129	397464	411795	399532	429810

Figure 5 – Raw luminescence values from robotically and manually dispensed plates from a single performance of the test, using Corning 3917 plates.

The low %CV values obtained through automated dispensing (from 3.4-5.2%) and the lack of any discernible negative dispensing pattern among all plate types tested, demonstrate the ability of the Precision to consistently and evenly dispense the assay components in 96-well format. Also, compared to the %CV values obtained from manual pipetting (from 4.0-7.9%) by an experienced pipetter familiar with the assay, the %CVs of the automated system show a slight improvement; indicative of a more robust assay procedure. The lower luminescence values seen with the Corning 3610 can be attributed to the clear well bottom of this plate, while the other two plates have solid white well bottoms, which increases the luminescence signal from the wells.

Anti-TNF α Blocker Ab Titration Test

Anti-TNF α blocker antibody titration tests were completed in order to ensure that the Precision could accurately and evenly dilute the blocker antibody across a 96-well plate. Serial 1:2 dilutions were performed to create a 12-point titration series with antibody concentrations ranging from 2000-0 ng/mL. Inhibition curves, EC₅₀ values, and assay window were compared between manual and automated processing. The test was once again performed a total of six times using the same three assay plate formats.

Anti-TNF α Blocker Ab Titration Test

1. Serially titrate the anti-TNF α blocker antibody in assay medium using a 100 μ L total final volume per well.
 2. Dispense 100 μ L/well of 10 ng/mL TNF α to each well of the titration series. Shake the 96-well plate for 30 seconds, and incubate at 37°C/5%CO₂ for 60 minutes.
 3. Dispense 50 μ L/well of U937 cells (15K cells/well) into a separate 96-well plate, and preincubate at 37°C/5%CO₂ for 30-40 minutes.
 4. Transfer 50 μ L of the TNF α /blocker antibody titration mix into the appropriate wells of the cell plate, shake the plate for 30 seconds, and incubate at 37°C/5%CO₂ for 2.5 hours.
 5. Remove the plate from the incubator and allow to cool to room temperature (RT) for 30 minutes.
 6. Add 100 μ L of Caspase-Glo® 3/7 reagent, shake the plate for 30 seconds, and incubate at RT for 60 minutes.
 7. Read the luminescent signal from the plate following the incubation period.
- All dispense steps were performed manually and robotically using the Precision.

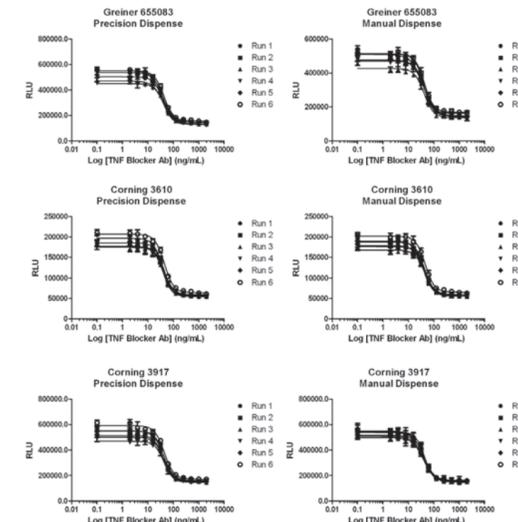


Figure 6 – Representative curves showing increased blocking of the TNF α pathway with increasing antibody concentration.

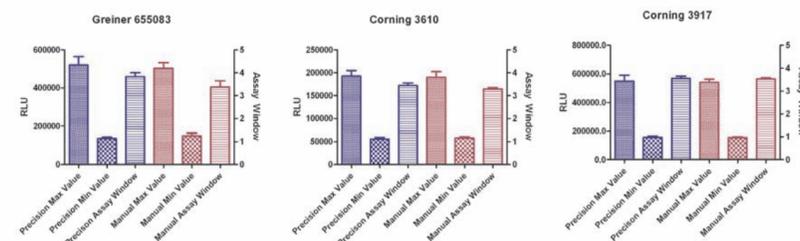


Figure 7 – Average maximum and minimum signal, as well as assay window shown for the six manual and automated runs performed with each assay plate type. Error bars represent the SD for each average value.

Anti-TNF α Blocker Ab Titration Test (continued)

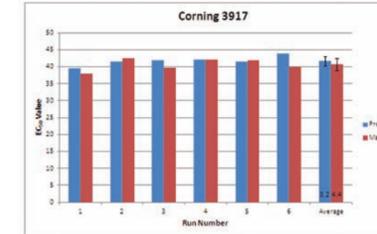
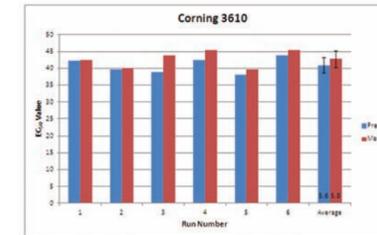


Figure 8 – EC₅₀ values generated from anti-TNF α blocker antibody inhibition curves. Individual values from each curve are shown, as well as averages from the six runs for robotic and manual dispensing with each plate type. SD is also shown with each average, in addition to %CV values listed at the bottom of each average bar.

The similarity between the curves generated from each antibody titration, as well as low variation among EC₅₀ values, with %CVs ranging from 3.2-5.6%, demonstrate the capabilities of the Precision to consistently titrate the anti-TNF α blocker antibody in 96-well format, using each plate type. In addition, the close agreement in average EC₅₀ values between all automated and manual runs completed, 40.73 and 41.37 ng/mL, respectively show that accurate dilutions are achieved with the Precision. Finally, matching average assay window values when compared to those generated using other microplate readers, which all range from 3.2-3.8 (experiment not shown), confirm that no loss in performance is seen when the Synergy Mx is used for signal detection.

Conclusions

1. The cell-based TNF α blocker bioassay provides a simple, efficient process, when compared to other methods, for the quantification of blocking protein drug action on TNF α activity.
2. The assay can be automated in 96-well format, further simplifying the process and freeing the researcher to accomplish other, more important tasks.
3. The Precision can consistently and accurately titrate the anti-TNF α blocker antibody, as well as dispense the other assay components.
4. The Synergy Mx is able to easily and correctly quantify the luminescent signal from assay wells using each plate type tested.
5. The low %CV values seen in the plate uniformity test, as well as similarity in blocking curves and EC₅₀ values seen in the antibody titration test, demonstrate that the automated bioassay provides a complete, rugged solution to test potential biosimilars for their effectiveness in blocking TNF α activity.