

Accelerating biotherapeutic process development using Differential Scanning Calorimetry



LABEL-FREE ANALYSIS



MICROCALORIMETRY

Introduction

The production and purification of immunoglobulins of the gamma isotype, particularly human IgG₁, for diagnostic or therapeutic applications is now fairly routine. In the past decade IgE-based therapeutics have also gained momentum (1-3). IgE is important for host defense against parasites and for protective inflammation. Yet, IgE-mediated signaling through its receptors is also a focal point of inflammatory allergic disease (4). The constant region of IgE, is a homodimer containing duplicate pairs of three unique Ig-fold domains (Cε2, Cε3, and Cε4), and is responsible for binding its two receptors, FcεRI and CD23, also known as FcεRII (Figure 1).

This application note focuses on the utility of differential scanning calorimetry (DSC) to inform multiple aspects of the biotherapeutic development processes of IgG and IgE. DSC enables the study of protein unfolding rapidly and with out the use of labelling or artificial probes. The technique determines the heat absorbed by the sample as the protein unfolds, giving a measure of its thermostability and an indication of long-term stability.

In particular in the work described here, it is shown that DSC provides insights for handling, purifying, and formulating IgG and IgE drug products. The ability of circular dichroism (CD) to contribute to these findings is contrasted to what can be discerned using DSC. DSC enables the investigation of protein stability at the level of individual domains within multi-domain proteins, an aspect that is less transparent in data obtained by CD.

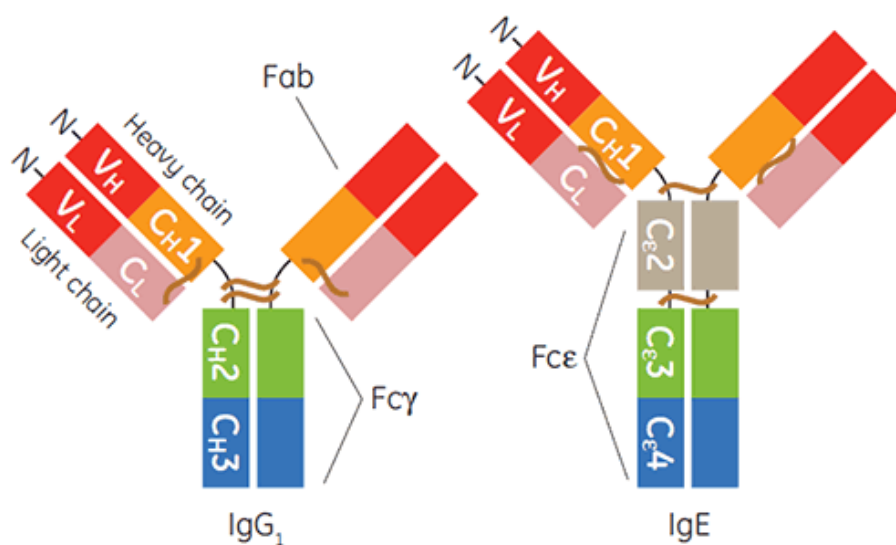


Figure 1: Schematic diagrams of IgG and IgE

Materials and methods

The experiments were performed using the Malvern MicroCal VP-Capillary DSC.

Purified Fc ϵ , Fc γ and Fc γ -C ϵ 2 proteins were generated as described previously (5). The entire set of capillary DSC experiments, more than 400 scans at different pH values, were performed over a four-month period with very little effort. It took approximately three hours labor to set up the experiments for Fc ϵ and Fc γ , including the measurement of protein concentrations, dilutions, and setup of the plate. The remainder of the experiment was performed by the automation of MicroCal VP-Capillary DSC. Full details described in (5).

Results

pH-dependent unfolding of Fc γ and Fc ϵ

Broad pH/salt stability is a prerequisite for many affinity protein purification processes performed in the industrial setting. Poor tolerance to unusual pH or salt conditions can result in aggregated or non-functional protein. The tolerance of Fc ϵ to various pH/salt conditions is important information for determining an appropriate and scalable purification scheme for IgE/Fc ϵ -containing proteins. To study the effect of pH on the secondary structure of Fc ϵ , CD spectra were taken of the protein under buffer conditions ranging from pH 4.5 to 7.4.

Between pH 5.2 and 7.4, the spectra of Fc ϵ were identical and contained a single minimum between 216 and 217 nm, indicative of significant β -sheet and typical of Ig-domains. At pH 5, the Fc ϵ spectrum shifted in a random coil direction (the minimum shifted towards 200 nm), and at pH 4.5, the spectrum suggests the protein is predominantly random coil (5). Based on the pH-dependent unfolding,

we investigated whether Fcε may have an attenuated stability between pH 7.0 and 4.5.

Thermal denaturation of Fcε at various pH values was monitored by far-UV CD. At pH 7.0, there was one transition for the unfolding of all three domains (Cε2-4). A similar transition was observed at pH 6.0, though the apparent T_m decreased by 1°C. Thermal unfolding of Fcε at pH 5.2 resulted in a much broader transition that began 6°C lower than at neutral pH. Only at pH 4.8 were two transitions clearly evident (5).

Based on the initial CD results, detailed pH-dependent stability studies were initiated for both Fcε and Fcγ using DSC. The unfolding transitions of both Fcε and Fcγ were found to be irreversible and scan rate dependent (data not shown), suggesting that irreversible aggregation affects the apparent T_m values of both proteins (6,7). Unlike what could be determined using CD, Fcε was shown to contain two independent unfolding transitions at all pH values below 8.0 (Figure 2A). One of these transitions was destabilized at low pH and high NaCl while the other was not.

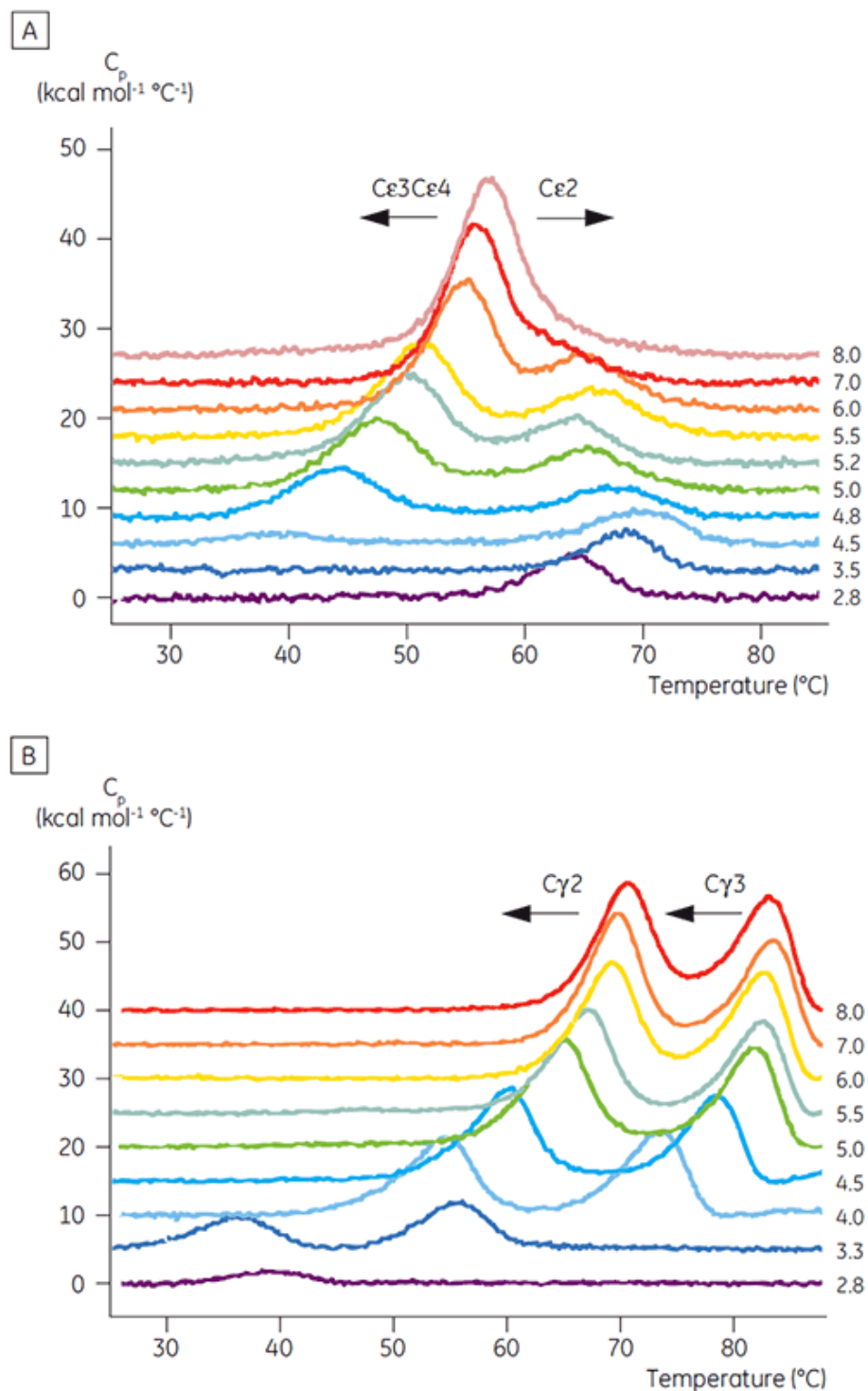


Figure 2: pH-dependent DSC traces of (A) Fce and (B) Fc. in the presence of 15 mM NaCl. Reprinted from (5) with permission of American Society of Biochemistry and Molecular Biology.

The domains involved in the pH-sensitive transition were completely unfolded at pH 4.5 as expected based on the structural data obtained using CD, demonstrating how DSC can be important not only for understanding the stability of folded domains, but their folding status as well. Fcy (from IgG₁) was shown to

unfold via two separate transitions; the low temperature transition belonging to the Cy2 domain and the high temperature transition belonging to the Cy3 domain (Figure 2B). The Cy2 transition was identified by the effect that deglycosylation had on its thermostability (unpublished results) and the Cy3 transition by its unusually high thermostability (8). Both Fcy domains were shown to be pH and NaCl sensitive. Unlike Fc ϵ , the Fcy domains did not become intrinsically unfolded until the pH was reduced below 3.0, suggesting why antibodies elute from protein A media at pH values below 3.5, and why cation exchange chromatography may be a suitable purification technique for IgG (Figure 3).

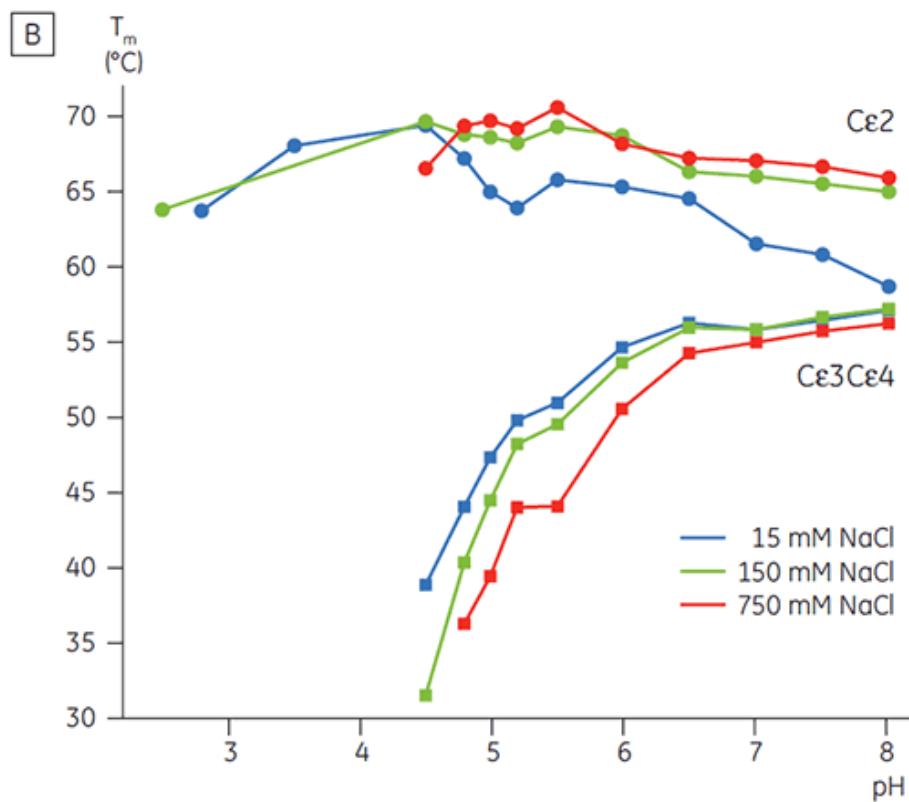
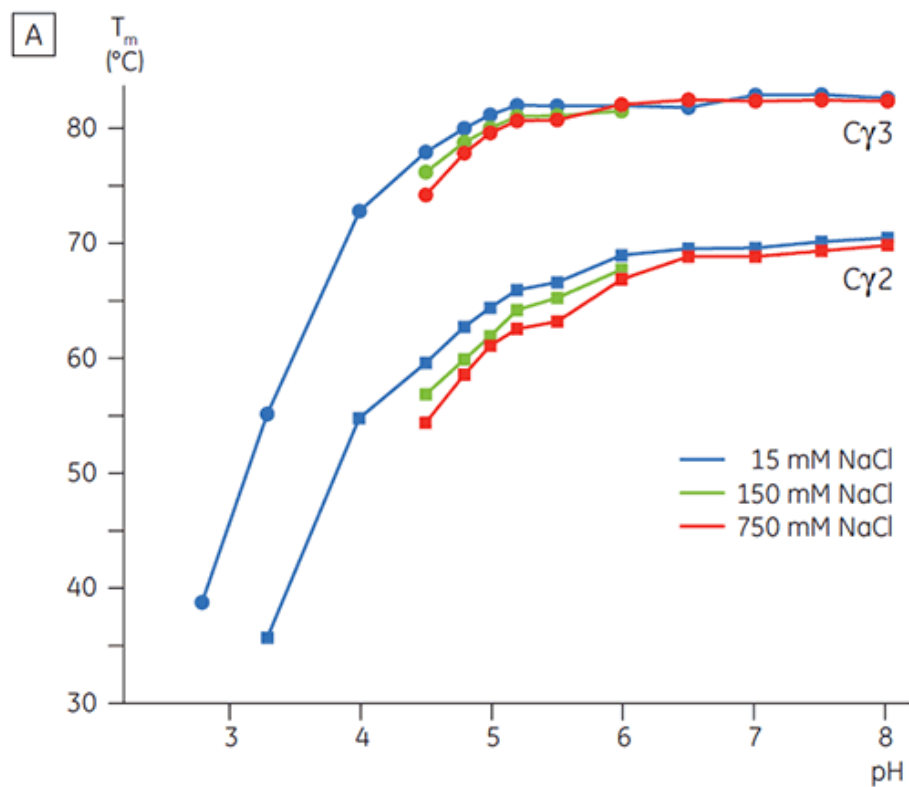


Figure 3: pH-dependence of the (A) Fc γ and (B) Fc ϵ domain thermostabilities as represented by their T_m values. Reprinted from (5) with permission of American Society of Biochemistry and Molecular Biology.

Effect of ionic strength on stability

In the presence of high salt, the Cy2 and Cy3 domains of Fc γ and the C ϵ 3 and C ϵ 4 domains of Fc ϵ were destabilized. This was seen as a small shift in their T_m values at 150 and 750 mM NaCl relative to 15 mM NaCl in the intermediate pH range between 5.0 and 7.0 (Figure 3A). These small stability differences are unlikely to have a major affect on the *in vitro* half-life of Fc γ within this pH range because the T_m of both the Cy2 and Cy3 domains remained above 60°C.

The pH-sensitive domains of Fc ϵ were identified as the receptor binding domains (C ϵ 3 and C ϵ 4) by performing DSC experiments with an Fc γ -C ϵ 2 fusion protein. One domain of both Fc γ -C ϵ 2 and Fc ϵ remains stably folded at pH 2.5 (Figure 4). Based on the experiments described above, it is known that the Fc γ domains are intrinsically unfolded below pH 3.0. By default, this identifies the C ϵ 2 domain of Fc ϵ as the pH insensitive domain. These results were confirmed by limited proteolysis of Fc ϵ at pH 4.5 (5).

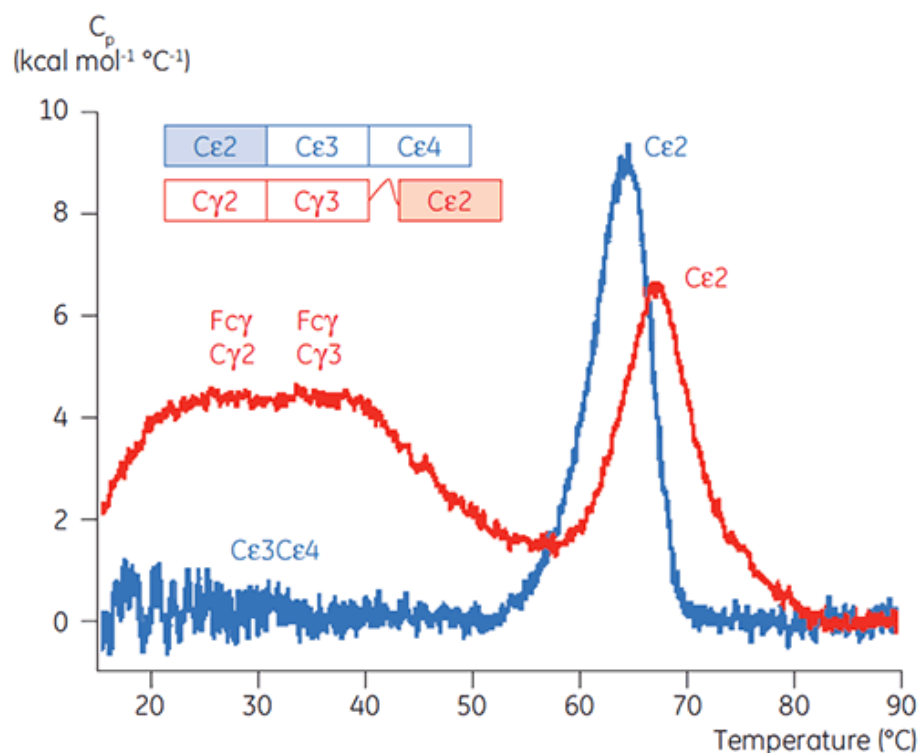


Figure 4: DSC traces of Fc ϵ (blue line) and Fc γ -C ϵ 2 (red line) performed using samples dialyzed against the same phosphate buffer, pH 2.5. Schematic diagrams of the Fc ϵ and Fc γ -C ϵ 2 proteins are shown above the DSC curves. Reprinted from (5) with permission of American Society of Biochemistry and Molecular Biology.

In high salt, the C ϵ 2 domain of Fc ϵ was slightly more thermostable. C ϵ 2 was especially stabilized at neutral pH and 750 mM NaCl with a T_m more than 7°C higher than the T_m measured in 15 mM NaCl (Figure 3B). In contrast, NaCl significantly destabilized the C ϵ 3C ϵ 4 domains between pH 5 and 6 (Figure 3B). C ϵ 3C ϵ 4 began to unfold at pH 5.0 in low salt. In high salt, the unfolding transition was shifted 0.5 pH units to pH 5.5, precluding the use of cation exchange chromatography as a viable purification step for IgE or Fc ϵ containing proteins.

Conclusions

In this study, we showed that Fc ϵ demonstrated an unusual pH-sensitivity that resulted in the unfolding of its receptor binding domains at 2 pH units higher than what was observed for Fc γ (i.e., pH 5.0). The pH/salt sensitivity of Fc ϵ determined by DSC provides valuable information for choosing purification strategies, handling procedures, and formulations for IgE-based proteins and suggests that standard IgG protocols will not be amenable. The pH stability data for Fc γ also suggests a likely mechanism for IgG time-dependent aggregation during standard affinity purifications (eg. most commonly on protein A media) that include low pH elution and maybe also hold steps.

Acknowledgement

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References

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